

Scope of the approval – Manufacturer of material in accordance with PER 2016/1105, Schedule 2, Part 4, Para. 31 (8)	Annex to certificate no. PER-0168-QS-M 3308663/2023/MUC-01 von / dated 2023-07-03
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Name: Rubiera Special Steel S.p.A. Street: Via XXV Aprile, 64 City: 42013 S. Donnino di Casalgrande (RE)	Country: IT	Date: rev. 1 2024-11-08	Page 1 of 6	Competent Body of TUV SUD BABT Unlimited
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No.	Material Designation Material Grade	Material Specification		Delivery Condition Code	Description Product	Dimensions				Weight		Requirements Technical Rules		Report no. C722300916-23 dated 2023-02-14
		Spec.	No.			Thickness [mm]		Diameter [mm]		1=t 2=kg ↓ value	value	Spec.	No.	
						6a	6b	7a	7b					8a
01	Unalloyed steel for tubes P235TR1 (1.0254), P265TR1 (1.0258), P235TR2 (1.0255), P235TR2 (1.0259) P265TR1 (1.0258), P265TR2 (1.0259), St37-3	EN EN DIN	10216-1 10217-1 **	U	Ingot	-	-	-	-	1	145			*) To fulfil essential safety requirements of PER Schedule 2, for each material acc. to non designated standards a Particular Material Appraisal (PMA) is mandatory. **DIN 1626, DIN 1628, DIN 1629, DIN 1630*) For the use of materials acc. to column 2 till 4 the regulations and limits of the respective standards have to be observed. The specific material operating conditions have to be approved by the pressure equipment manufacturer or respectively by the Approved Body in charge.
02*)	S235JR (1.0038), C22 (1.0402) C25 (1.0406), C30 (1.0528) C35 (1.0501), C40 (1.0511) C45 (1.0503), C40E (1.1185) C50 (1.0540)	EN EN	10025-2 10250-2	U	Ingot	-	-	-	-	1	145			
03	Fine grained steel for flat products P275NH (1.0487), P275NL1 (1.0488) P275NL2 (1.1104) P355N (1.0562), P355NH (1.0565), P355NL1 (1.0566), P355NL2 (1.1106) P460NH (1.89359, P460NL1 (1.8915) P460NL2 (1.8918)	EN	10028-3	U	Ingot	-	-	-	-	1	145			

Explanation: AT = solution annealed NT = normalized and tempererd N = normalized S = stress relieved TM = thermo-mech. treated U = not annealed
 QT = quenched and tempered CR = temperature controlled hot formed (controlled rolled) A = annealed AR = as rolled
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	City: 42013 S. Donnino di Casalgrande (RE)		2024-11-08		

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						6a	6b	7a	7b					8a
04	Fine grained steel for forgings StE285 (1.0486), WStE285 (1.0487) TStE285 (1.0488), StE355 (1.0562) WStE355/P355NH (1.0565), TStE355/P355NL1 (1.0566) StE420/S420N (1.8902), WStE420/P420NH (1.8932) TStE420/S420NL (1.8912), StE460 (1.8905), WStE460 (1.8935), TStE460 (1.8915) StE500 (1.8907), WStE500 (1.8937) TStE500 (1.8917) P285NH (1.0477), P235GH (1.0478) P420QH (1.8936), P460QH (1.8871) P285GH (1.0478), P355NL2 (1.1106), P355QH1 (1.0571) P355QL1 (1.8868), P355QL2 (1.8869), P460QL1 (1.8872) P460NL2 (1.8864), P460NL1 (1.8872), P460NL2 (1.8864)	EN TÜVV TÜVV TÜVV TÜVV DIN	10222-4 352/3*) 354/3*) 356/3*) 357/3*) 17103*)	U	Ingot	-	-	-	-	1	145			*) To fulfil essential safety requirements of PER Schedule 2, for each material acc. to non designated standards a Particular Material Appraisal (PMA) is mandatory. For the use of materials acc. to column 2 till 4 the regulations and limits of the respective standards have to be observed. The specific material operating conditions have to be approved by the pressure equipment manufacturer or respectively by the Approved Body in charge.
05	Heat resistant steel for flat materials 16Mo3 (1.5415), 10CrMo9-10 (1.7380), 13CrMo4-5 (1.7335), P295GH (1.0481), P265GH (1.0425), P235GH (1.0345)	EN DIN	10028-2 17155*)	U	Ingot	-	-	-	-	1	145			

Explanation: AT = solution annealed NT = normalized and tempererd N = normalized S = stress relieved TM = thermo-mech. treated U = not annealed
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		Spec.	No.			Thickness [mm]		Diameter [mm]		1=t	value	Spec.	No.	
						from	to	from	to	↓				
1	2	3a	3b	4	5	6a	6b	7a	7b	8a	8b	9a	9b	10
06	Heat resistant steel for seamless tubes 15Mo3 (1.5415), 14MoV6-3 (1.7715), 10CrMo9-10 (1.7380), 13CrMo4-4 (1.7335), 11CrMo9-10 (1.7383), 16Mo3 (1.5415), 15NiCuMoNb5 (1.6368), 25CrMo4 (1.7218), 20CrMoV13-5-5 (1.7779), P235GH (1.0345), P265GH (1.0425), X10CrMoVNb9-1 (1.4903), X20CrMoV11-1 (1.4922)	EN DIN	10216-2 17175*)	U	Ingot	-	-	-	-	1	145			*) To fulfil essential safety requirements of PER Schedule 2, for each material acc. to non designated standards a Particular Material Appraisal (PMA) is mandatory. For the use of materials acc. to column 2 till 4 the regulations and limits of the respective standards have to be observed. The specific material operating conditions have to be approved by the pressure equipment manufacturer or respectively by the Approved Body in charge.
07	Heat resistance steels for connecting elements C35 (1.0501), CK35 (1.1181), Cq35 (1.1172), 24CrMo5 (1.7258), 21CrMoV5-7 (1.7709), X22CrMoV12-1 (1.4923)	EN DIN	10269 17240*)	U	Ingot	-	-	-	-	1	145			
08	23MnB4 (1.5535), 20Mn5 (1.1133), 25CrMo4 (1.7218), 42CrMo4 (1.7225) 40CrMoV4-6 (1.7711), 27NiCrMoV15-6 (1.6957), 26NiCrMo14-6 (1.6958), 21CrMoV5-7 (1.7709), 34CrNiMo6 (1.6582), 30CrNiMo8 (1.6580), X22CrMoV12-1 (1.4923), C35E (1.1181), C45E (1.1191)	EN	10269	U	Ingot	-	-	-	-	1	145			

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		Spec.	No.			Thickness [mm]		Diameter [mm]		1=t	value	Spec.	No.	
						from	to	from	to	↓				
1	2	3a	3b	4	5	6a	6b	7a	7b	8a	8b	9a	9b	10
09	Heat resistance steels for forgings rolled or rolled bars P305GH (1.0436), 16Mo3 (1.5415) 13CrMo45 (1.7335), P235GH (1.0345) P250GH (1.0460), P265GH (1.0425), P280GH (1.0426), P295GH (1.0481), 18MnMoNi5-5 (1.6308) 14MoV6-3 (1.7715), 11CrMo9-10 (1.7383), P245GH (1.0352) X10CrMoVNb9-1 (1.4903) X20CrMoV11-1 (1.4922), C22.8 (1.0460), 20Mn5 (1.1133) 15Mo3 (1.5415), 13CrMo4-4 (1.7335) 10CrMo9-10 (1.7380), 14MoV6-3 (1.7715)	EN DIN	10222-2 17243*)	U	Ingot	-	-	-	-	1	145			*) To fulfil essential safety requirements of PER Schedule 2, for each material acc. to non designated standards a Particular Material Appraisal (PMA) is mandatory. For the use of materials acc. to column 2 till 4 the regulations and limits of the respective standards have to be observed. The specific material operating conditions have to be approved by the pressure equipment manufacturer or respectively by the Approved Body in charge.
10*)	C 22.8 (1.0460) for flange C 22.3 (1.0427) 15NiCuMoNb5 (1.6368) C 21 / A105 (1.0432) 12CrMo 9 10 (1.7375) 20MnMoNi 4 5 (1.6311) A350 LF2 12CrMo 19 5 (1.7362) X3CrNiMo 13 4 (1.4313) X10CrMoVNb 9 1 (1.4903) X10CrWMoVNb 9 2 (1.4901) X20CrMoV11-1 (1.4922)	TÜVV	350/3 364 377/3 399 404/3 440/3 488 007/3 395/3 511/3 552/3 110	U	Ingot	-	-	-	-	1	145			

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	City: 42013 S. Donnino di Casalgrande (RE)				

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		Spec.	No.			Thickness [mm]		Diameter [mm]		1=t 2=kg ↓ value	Spec.	No.	Remarks	
1	2	3a	3b	4	5	6a	6b	7a	7b	8a	8b	9a	9b	10
11*)	X50CrMoV15 (1.4116) X45CrMoV15 (1.4116) X6Cr13 (1.4000) X14CrMoS17 (1.4104) X12Cr13 (1.4006) X10Cr13 (1.4006)	EN DIN DIN	10088-3 17440 17441	U	Ingot	-	-	-	-	1	145			*) To fulfil essential safety requirements of PER Schedule 2, for each material acc. to non designated standards a Particular Material Appraisal (PMA) is mandatory. For the use of materials acc. to column 2 till 4 the regulations and limits of the respective standards have to be observed. The specific material operating conditions have to be approved by the pressure equipment manufacturer or respectively by the Approved Body in charge.
12*)	X12Cr13 (1.4006)	EN	10088-2	U	Ingot	-	-	-	-	1	145			
13*)	41Cr4 (1.7035), 41CrS4 (1.7039) 25CrMo4 (1.7218), 34CrMo4 (1.7220) 42CrMo4 (1.7225), 50CrMo4 (1.7228) 34CrNiMo6 (1.6582) 30CrNiMo8 (1.6580) 36NiCrMo16 (1.6773) 39NiCrMo3 (1.6510) 51CrV4 (1.8159) 39MnCrB6-2 (1.7189)	EN	10083-3	U	Ingot	-	-	-	-	1	145			
14*)	C10E (1.1121), C10R (1.1207) C15E (1.1141), 16MnCr5 (1.7131) 20MnCr5 (1.7147), 18CrMo4 (1.7243) 17CrNi6-6 (1.5918), 20NiCRM02-2 (1.6523) 17NiCrMo6-4 (1.6566) 18CrNiMo7-6 (1.6587) 14NiCrMo13-4 (1.6657)	EN	10084	U	Ingot	-	-	-	-	1	145			
15*)	X12Cr13 (1.4006), X15Cr13 (1.4024) X20Cr13 (1.4021), X30Cr13 (1.4028) X46Cr13 (1.4034), X6Cr13 (1.4000) X3CrNiMo13-4 (1.4313) X17CrNi16-2 (1.4057) X14CrMoS17 (1.4104)	EN	10088-3	U	Ingot	-	-	-	-	1	145			

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						from	to	from	to	↓				
1	2	3a	3b	4	5	6a	6b	7a	7b	8a	8b	9a	9b	10
16*)	X5CrNiCUNb16 4 (1.4542)	EN	10088-1	U	Ingot	-	-	-	-	1	145			*) To fulfil essential safety requirements of PER Schedule 2, for each material acc. to non designated standards a Particular Material Appraisal (PMA) is mandatory. For the use of materials acc. to column 2 till 4 the regulations and limits of the respective standards have to be observed. The specific material operating conditions have to be approved by the pressure equipment manufacturer or respectively by the Approved Body in charge.
17*)	X38CrMoV 15 1 (1.2343) 40CrMnMoS8-6 (1.2312)	DIN	17350	U	Ingot	-	-	-	-	1	145			
18*)	St52.3 (1.0570)	DIN DIN	17100 1652-2	U	Ingot	-	-	-	-	1	145			
19*)	28CrMoNiV4-9 (1.6985) 23NiCrMo7-4-7 (1.6749) 27NiCrMoV11-6(1.6948) 27NiCrMoV15-6 (1.6957) 30CrMoNiV5 11 (1.6946)	SEW	555	U	Ingot	-	-	-	-	1	145			
20*)	24CrMo13-6 (1.8516) 31CrMo12 (1.8515) 31CrMoV9 (1.8519) 34CrAlNi7-10 (1.8550) 41CrAlMo7-10 (1.8509)	EN	10085	U	Ingot	-	-	-	-	1	145			
21*)	410 (UNS S41000)	ASTM	A473	U	Ingot	-	-	-	-	1	145			
22*)	F91 type 1, F91 Type 2, F92, F6NM	ASTM	A182	U	Ingot	-	-	-	-	1	145			
23*)	AISI 4135, AISI 4130, AISI 4140	ASTM	A29	U	Ingot	-	-	-	-	1	145			
24*)	L5, L3	ASTM	A707	U	Ingot	-	-	-	-	1	145			
25*)	F52, F60, F65, F70	ASTM ASME	A694 SA694	U	Ingot	-	-	-	-	1	145			
26*)	LF1, LF2, LF3, LF5 LF6 Cl.1, Cl.2, Cl3	ASTM ASME	A350 SA350	U	Ingot	-	-	-	-	1	145			

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